

SERVICES PRICE LIST

SPS Cylinder Heads, 21607 Mountain Hwy E, Unit B1-08,
98387 Spanaway, WA

Phone: (253)-365-3427

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Service ID No.	Service Type	Description	Price
SPS0001	LS Rocker Cleaning/Trunnion Install	We sell BTR and COMP kits, but the Smith Brothers solid bronze bushing kit is our fav at \$159	\$125
SPS0002	Import Cylinder Head Porting	Package includes tear down, cleaning, inspection, competition valve jobs, facing valves with appropriate back cuts, porting, blending, surface, blueprint and assembly.	\$1000 up
SPS0003	Aftermarket Casting Re-work	Some heads are better than others, but most big name cylinder heads are what we call "bench heads, our heads pick up cfm, some lose, but all gain power!"	\$900 up
SPS0004	Intake Manifold Port Matching	Intakes and heads (if possible) are mocked on our mock up block. Some manifolds require more porting than others so price will reflect	\$275 up
SPS0005	5.3/LS1 Hand Porting	Package includes tear down, cleaning, inspection, competition valve jobs, facing valves with appropriate back cuts, porting, blending, surface/mill, deburr, blueprint and assembly.	\$1000
SPS0006	LS3/L92 @ LSA/LS9 CNC Porting	Package includes tear down, cleaning, inspection, competition valve jobs, facing valves with appropriate back cuts, cnc porting/chambers, blending, surface/mill, deburr, blueprint and assembly. 371cfm/260cfm @ .700 LS9 customers ask about guides/exh valves.	\$1300
SPS0007	243/799 and 317 CNC Porting	Package includes tear down, cleaning, inspection, competition valve jobs, facing valves with appropriate back cuts, cnc porting, blending, surfacing/milling, deburr, blueprint and assembly. 315cfm/235cfm @ .650 w/stock valves ask about larger valves!	\$1200
SPS0008	throttle body porting	There's not much hp/tq gain from this (about 5rwhp), but throttle response is improved	\$100

